A Guide For Bunkering Industry



# IMO 2020 SULPHUR LIMIT

Developed by







Part of



### BACKGROUND

It aims to preserve the marine environment by minimising pollution of the oceans and seas. MARPOL Annex VI was adopted in 1997 and took effect in 2005 to address air pollution from shipping. In October 2008, MARPOL Annex VI was amended to reduce the sulphur content limit of marine fuels. Come 1 January 2020, the range of compliant fuel that will be available in Singapore includes:

- Marine Gas Oil (MGO)
- Low Sulphur Fuel Oil (LSFO)
- Liquified Natural Gas (LNG)
- High Sulphur Fuel Oil (HSFO) for ships fitted with scrubber

The sulphur content of any fuel oil used on board ships shall not exceed the following limits:

4.50% m/m prior to 1 January 2012;

3.50%m/m on and after 1 January 2012; and

0.50% m/m on and after 1 January 2020.

The aim of this guidebook is to provide an overview on Singapore's efforts to prepare for IMO 2020 regulation from the supply perspectives of bunkering and would complement the published technical guides for visiting ships. This guidebook would also provide relevant guidance on operational areas while preparing to provide compliant fuel in port come 1 January 2020.

#### MPA'S EFFORTS TO PREPARE SINGAPORE'S **READINESS**

#### Fuel oil availability

MPA has been working closely with all licensed bunker suppliers to ensure that they would be able to supply 0.50%m/m sulphur content fuel ("compliant fuel") come 2020. In this regard, MPA has published an information sheet on its corporate website.

This information sheet aims to promote greater transparency and certainty to the shipping community on Singapore's readiness in complying with the 0.50% sulphur cap limit regulation.

The information sheet provides a list of licensed bunker suppliers and the types of compliant fuels available in Singapore, which include Marine Gas Oil, Low Sulphur Fuel Oil, Ultra Low Sulphur Fuel Oil and High Sulphur Fuel Oil.



The information sheet can be found at the following link:

http://www.mpa.gov.sg

# IMO 2020 Sulphur Lim

# BEST PRACTICES FOR FUEL OIL SUPPLIERS

#### Amendments to bunker delivery note

Amendments to the Bunker Delivery Note (BDN) for Marine Fuel Oil (MFO) deliveries have come into force on 1 January 2019 as the industry gears towards the IMO 2020 regulation.

BDN, as required by regulation 18 of MARPOL Annex VI, should be provided by the fuel oil supplier. Text on the BDN should include the requirements of appendix V of MARPOL Annex VI.

For the delivery of bunkers in Singapore, fuel oil suppliers should also comply

with the prevailing versions of national standards such as SS 524 - Singapore Standard Specification for Quality Management for Bunker Supply Chain, SS 600 - Singapore Standard Code of Practice for Bunkering by bunker tankers and TR 48 - Technical Reference for Bunker Mass Flow Metering. MPA could take regulatory action against fuel oil supplier who fail to comply with the prevailing bunkering standards and licensing requirements.

Come 1 January 2020, the bunker supplier shall indicate the relevant boxes in the following scenarios:

#### - 1 st checkbox:

For bunker deliveries where sulphur content of fuel oil used on board ship shall not exceed 0.50% m/m on and after 1 January 2020.

#### 2<sup>nd</sup> checkbox:

For bunker deliveries to ships operating within an emission control area, the sulphur content of fuel oil used on board ships shall not exceed 0.10% m/m and after 1 January 2015.

#### 3rd checkbox:

For bunker deliveries where its sulphur content of fuel oil used on board ship exceed 0.50% m/m and in compliance with Regulation 4 or 3.2 of MARPOL Annex VI.



#### Bunker Tanker Preparation Checklist

- Have you map out the implementation schedule for your bunker tanker taking into consideration the need for bunker tanker conversion, fuel oil system or pipeline modifications, mass flow meter (MFM) suitability etc?
- Are fuel oil system modifications required? If so, have you made arrangements with the shipyard or classification societies for a review?
- Have you made plans to establish the types of cargo fuel oil to carry? For instance, expected number of cargo tanks designated to carry 0.5% sulphur compliant fuel oil.
- Is there any need to convert your bunker tanker to carry 0.5% sulphur compliant fuel oil?
- Is there a need to perform tank cleaning for your bunker tanker? Have you made arrangements with tank cleaning service providers and/or surveyors to perform tank cleaning?
- Did you inform MPA on the intent to convert your bunker tanker to carry a new type of cargo fuel oil?
- To ensure your installed MFM is suitable for handling LSFO or MGO, have you checked with meter vendors and referred to the approval letter issued by MPA?
- Have you considered the expected date of loading the first batch of 0.5% m/m sulphur compliant fuel oil and made necessary arrangements with the oil terminal?





#### **BEST PRACTICES FOR FUEL OIL SUPPLIERS**

Fuel Cargo Tank Cleaning

Fuel cargo tank cleaning is an important measure to avoid compatibility and stability issues while transitioning to 0.50%m/m compliant fuel due to the risk of undetected residue from non-compliant Furthermore, residues of fuels that may remain in the tanks when switching from HSFO to 0.50% m/m compliant fuel.

Even a small amount of HSF0 remaining in the cargo oil tank of a bunker tanker can potentially render a newly loaded cargo of LSFO fuel to be non-compliant. previous HSFO cargo may cause sedimentation when mixed with newly loaded LSF0.

## and flushing fuel cargo tanks advance planning. It would be to start planning this early for operators should qualified tank cleaning service providers to prepare the tanks for switching over to 0.50%

#### **BEST PRACTICES FOR FUEL OIL SUPPLIERS**

#### Bunker transport, storage and transfer

The quality of a bunker fuel or blended components may change during transport, storage and transfer. The bunker supplier should ensure bunker quality via the following procedures:

Ensure products from different shore tanks contain the same grade and same certificate of quality prior loading into cargo tank.

Ensure cargo tank is empty before loading a new cargo into it.



Ensure proper storage condition and handling of the product on board.

This includes keeping fuels at the right temperature and preventing water ingress into the tank from external sources.

#### Mass Flow Metering

With the implementation of the IMO 2020 regulation, bunker tanker owners may wish to switch the fuel oil product from HSF0 to LSF0.

To ensure that the existing installed MFM is suitable for handling LSFO or MGO, bunker suppliers and bunker craft operators should check with their meter vendors and/or the approval letter issued by MPA.

MPA is currently working with the meter vendors and would be sharing more information on our website at a later stage.

More information on MFM can be accessed at the QR code on the right.









#### **BEST PRACTICES FOR FUEL OIL SUPPLIERS**

With regards to fuel specifications, International Standards Organization (ISO) has confirmed that the general requirements of ISO 8217: 2017 covers compliant fuels in the same way as they cover today's fuels. ISO has also initiated the development of a Publicly Available Specification (PAS) "Considerations for fuel suppliers and users regarding marine fuel quality in view of the implementation of maximum 0.5% sulphur limit in 2020. This PAS is expected to be ready by end Sep 2019.

A certificate of quality issued by accredited testing laboratory under the national accreditation body to be provided for the fuel products purchased.

The bunker supplier is to make an agreement with the cargo provider that a continuous drip sample is collected at the jetty loading arm when loading products into bunker tankers from the oil and storage terminals.

Custody samples shall be collected by bunker suppliers during ship to ship transfer.

The retention period for The bunker supplier shall such samples shall be establish effective delivery in accordance with that control processes defining stipulated in prevailing the ways it controls the version of TR 48.

products, the bunker supplier shall ensure that vessels in compliance they are homogenous, with requirements under stable and conform to the SS600 and TR 48. relevant IMO regulations and standards set by the ISO 8217.

bunkering operations to ensure that correct In the case of comingled quantity and quality of bunkers are delivered to

# GUIDELINES ON CONSISTENT IMPLEMENTATION OF THE 0.50% M/M SULPHUR LIMIT

MEPC 74 approved the Guidelines on consistent implementation of the 0.50% sulphur limit under MARPOL Annex VI in May 2019. The guidelines include considerations on matters such as control mechanism and actions, including port State control and samples of fuel oil delivered, used and stored on board; verification issues; change to Fuel Oil Non-Availability Report (FONAR) form; possible impact on fuel and machinery systems resulting from new fuel blends or fuel types; and possible safety implications relating to fuel oils meeting the 0.50% m/m sulphur limit. The guidelines can be accessed at the QR Code link appended below.

Guidelines on Consistent Implementation of IMO 2020



# JOINT MSC MEPC CIRCULAR ON DELIVERY OF COMPLIANT FUEL OIL BY SUPPLIERS

MEPC 74 approved a joint MSC-MEPC circular on *Delivery of compliant fuel oil by suppliers* in May 2019. The circular states that Member States should urge fuel oil suppliers to take into account, as relevant: MEPC.1/Circ.875 *Guidance on best practice for fuel oil purchasers/users for assuring the quality of fuel oil used on board ships*; and MEPC.1/Circ.875/Add.1 *Guidance on best practice for fuel oil suppliers for assuring the quality of fuel oil delivered to ships.* The circular as approved by MEPC 74, can be accessed at the QR Code link appended below.

Joint MSC-MEPC Circular Delivery of Compliant Fuel Oil by Suppliers





Ships calling into Singapore and submitting a Fuel Oil Non-Availability Report (FONAR) would be required to bunker compliant fuel oil in Singapore. In view of the carriage ban of non-compliant fuel come 1 March 2020, the remaining non-compliant fuel oil should be de-bunkered to the appropriate reception facilities. In Singapore, de-bunkering is only allowed if the vessel had received wrong grade(s) of bunker fuel from her last call to Singapore Port. For ships requiring de-bunkering of bunker fuel received from other ports due to non-compliance with sulphur content limits, please contact MPA Bunker Services Department at **bsd@mpa.gov.sg** 

The procedures and requirements for de-bunkering noncompliant fuel oil will be added to the existing procedures, which can be accessed via the QR code provided below:





The contents of this guidebook is correct as of the date of printing. For updated version of the guidebook or other information, you may scan the QR code on the left or other pages of this guidebook.

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